# TCD 2011

The Engine for Construction Equipment. 23 – 74,9 kW | 31 – 100 hp at 1600 – 2800 rpm





# **Engine description**

**Type of cooling:** Oil-cooled, thermostatically controlled, with conventional or optional with integrated cooling

system on D 2011 L2 / I, L3 / I, L4 / I und TD 2011 L4 / I engines.

Water-cooled, water circulation pump driven by V-belt, thermostat and integrated bypass system

on D / TD / TCD 2011 L4 W.

**Crankcase:** Ribbed, thin-wall grey cast iron, noise-optimized.

Crankcase breather: Closed-circuit breather.

**Cylinder head:** Cast iron bloc cylinder head.

Valve arrangement/

Timing:

Overhead valves in cylinder head, two valve per cylinder, actuated via rocker arms, push rods

and tappets, driven by tooth-belt and camshaft.

**Charging:** One turbo charger on TD 2011 engines, plus charge air cooling on TCD 2011.

**Piston:** Three-ring piston, two compressions rings and one oil scraper ring.

Piston cooling: Oil jet.

**Connecting rod:** Drop-forged steel rod, fracture split.

Crankshaft: Casted, made from high grade SG iron with cast-on counterweights, fillet-rolled.

Crankshaft and

big end bearings: Three metal shell bearings.

**Camshaft:** Steel, with cams for fuel injection pumps and fuel lift pump.

**Lubrication system:** Circulating forced lubrication, tooth-belt-driven lubricating oil rotor pump.

**Lube oil cooler:** Integrated in the oil filter bracket on water-cooled engines.

**Lube oil filter:** Full flow spin-on cartridge filter.

Fuel injection system: Direct-injection.

**Injection nozzle:** Multi hole nozzle.

Injection pump/

Governor: Unit pump system, mechanical governor in front-cover integrated for fixed and variable speed.

Fuel lift pump: Piston pump.

**Fuel lift filter:** Replaceable cartridge with water trap.

Alternator: Three-phase alternator, 14 V / 50 A (Standard).

Starter motor: 12 V / 2.3 kW.

Options: Intake manifold connections, exhaust manifolds connections, hydraulic pumps drives, engine

mounts, multi oil pan drains, dipsticks, SAE 4/5 flywheel housings, fly wheels, oil filter position horizontal, vertical and remote, oil filler in cylinder head cover and low level fill on side of

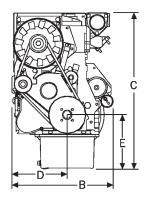
crankcase, motor electric 12 V and 24 V, electronic governing.

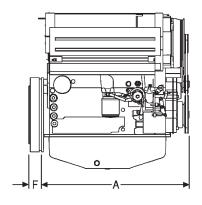
# **Characteristics**

2-, 3-, 4-Cylinder natural aspirated and 4-Cylinder turbocharged in-line engines | Oil-cooled | Optional with integrated cooling system | 4-Cylinder natural aspirated, also turbo-charged and turbo-charged with charge-air-cooling | Water-cooled | Compact engine design | Advanced fuel injection and combustion system | Full line customized options | Cold starting ability for extreme climatic conditions | Full power at flywheel end for axial or radial drives | Optional PTO for hydraulic pumps up to 28 kW | All service points on one engine side.

### air-/ oil-cooled with integrated cooling system

| Engine type                             |                          | D 2011 L2 I         | D 2011 L3 I          | D 2011 L4 I        | TD 2011 L4 I    |
|---|--------------------------|---------------------|----------------------|--------------------|-----------------|
| Number of cylinders                     |                          | 2                   | 3                    | 4                  | 4               |
| Bore/stroke                             | mm   inch                | 94/112   3.7/4.41   | 94/112   3.7/4.41    | 96/125   3.78/4.92 | 96/125   3.78/4 |
| Displacement                            | I   cu inch              | 1.55   95           | 2.33   142           | 3.62   221         | 3.62   221      |
| Compression ratio                       |                          | 19:1                | 19:1                 | 19:1               | 18:1            |
| Rated speed                             | rpm                      | 2800                | 2800                 | 2600               | 2600            |
| Mean piston speed                       | m/s   ft/m               | 10.5   2058         | 10.5   2058          | 10.8   2133        | 10.8   2133     |
| EU Stage III A / US-EPA Tio             | er 3 / Tier 4 interim    | power ratings for m | obile construction m | achines¹)          |                 |
| Power to ISO 14396                      | kW   hp                  | 23   31             | 36   49              | 48   62            | 58   77         |
| at engine speed                         | rpm                      | 2800                | 2800                 | 2600               | 2600            |
| Mean effective pressure                 | bar   psi                | 6.3   91            | 6.7   97             | 5.9   86           | 7.4   107       |
| Max. torque                             | Nm   ft lb               | 90   66             | 137   101            | 190   140          | 240   177       |
| at engine speed                         | rpm                      | 1700                | 1700                 | 1700               | 1600            |
| Minimum idle speed                      | rpm                      | 900                 | 900                  | 900                | 900             |
| Specific fuel consumption <sup>2)</sup> | g/kWh   lb/hph           | 227   0.36          | 225   0.36           | 226   0.37         | 233   0.38      |
| Weight to DIN 70020, Part 7             | 7A <sup>3)</sup> kg   lb | 175³)   386³)       | 2173   4783          | 2703   5953)       | 267³)   589³)   |
| Dimensions                              |                          |                     |                      |                    |                 |
| Length (A)                              | mm   inch                | 487   19.2          | 599   23.6           | 710   28.0         | 710   28.0      |
| Width (B)                               | mm   inch                | 451   17.8          | 451   17.8           | 467   18.4         | 530   20.9      |
| Height (C)                              | mm   inch                | 683   26.9          | 678   26.7           | 713   28.1         | 713   28.1      |

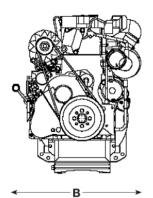


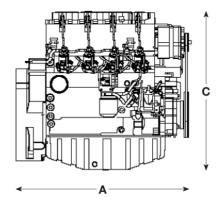


## Your benefits

- Compact engine, for low cost and space saving installations.
- Competitive power to weight ratio.
- Low exhaust emissions meeting EU-Nonroad 2004/26/ EU Stage III A and US-EPA Tier 3 / Tier 4 interim Nonroad.
- Simple design with high reliability.
- Long maintenance intervals reducing after sales cost for your customers.

| external oil-cooled |                   | external water-cooled |                    |                    |  |
|---------------------|-------------------|-----------------------|--------------------|--------------------|--|
| D 2011 L2           | D 2011 L3         | D 2011 L4 W           | TD 2011 L4 W       | TCD 2011 L4 W      |  |
| 2                   | 3                 | 4                     | 4                  | 4                  |  |
| 94/112   3.7/4.41   | 94/112   3.7/4.41 | 96/125   3.78/4.92    | 96/125   3.78/4.92 | 96/125   3.78/4.92 |  |
| 1.55   95           | 2.33   142        | 3.62   221            | 3.62   221         | 3.62   221         |  |
| 19:1                | 19:1              | 19:1                  | 18:1               | 18:1               |  |
| 2800                | 2800              | 2600                  | 2600               | 2600               |  |
| 10.5   2058         | 10.5   2058       | 10.8   2133           | 10.8   2133        | 10.8   2133        |  |
|                     |                   |                       |                    |                    |  |
| 24   32             | 37   49           | 50   67               | 68   91            | 74.9   100         |  |
| 2800                | 2800              | 2600                  | 2600               | 2600               |  |
| 6.5   94            | 6.7   97          | 6.4   93              | 8.7   126          | 9.6   139          |  |
| 93   69             | 140   103         | 210   155             | 280   207          | 350   258          |  |
| 1700                | 1700              | 1700                  | 1600               | 1600               |  |
| 900                 | 900               | 900                   | 900                | 900                |  |
| 230   0.37          | 230   0.37        | 218   0.36            | 222   0.36         | 220   0.36         |  |
| 1694)   3734)       | 2104   4634       | 2704)   5954)         | 2694)   5934)      | 2694)   5934)      |  |
|                     |                   |                       |                    |                    |  |
| 408   16.1          | 599   23.6        | 710   28.0            | 710   28.0         | 710   28.0         |  |
| 451   17.8          | 451   17.8        | 467   18.4            | 495   19.5         | 495   19.5         |  |
| 683   26.9          | 678   26.7        | 713   28.1            | 713   28.1         | 713   28.1         |  |
|                     |                   |                       |                    |                    |  |





- 1) Power ratings at flywheel gross, without cooling system.
- At optimal operating point. Specific fuel consumption based on diesel fuel with a specific gravity of 0.835 kg/dm³ at 15°C (6.96 lb/US gallon at 60°F).
- 3) Incl. integrated cooling system, flywheel and SAE-housing, but without starter motor, alternator, dry weight.
- Incl. flywheel and SAE-housing, but without starter motor, alternator, dry weight.

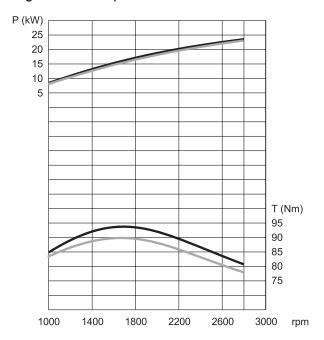
The values given in this data sheet are for information purposes only and not binding.

The information given in the offer is decisive.

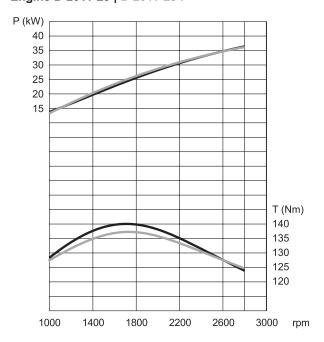
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# **Standard engines**

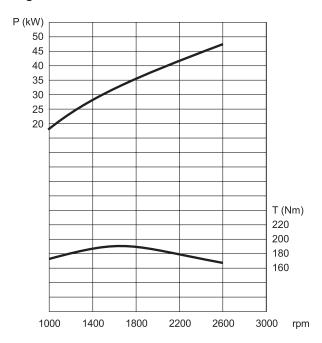
Engine D 2011 L2 | D 2011 L2 |



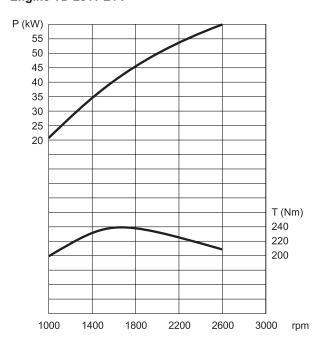
Engine D 2011 L3 | D 2011 L3 |



Engine D 2011 L4 I



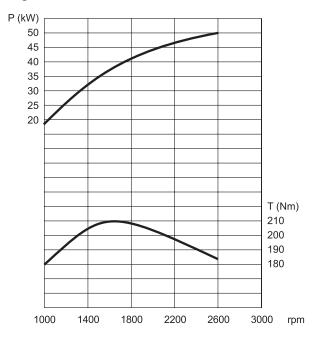
Engine TD 2011 L4 I



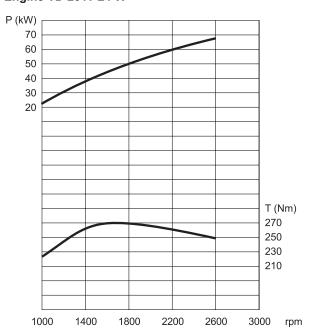
# Bestell-Nr. 0031 2163 / 11 / 2008 / VI-K

# Standard engines

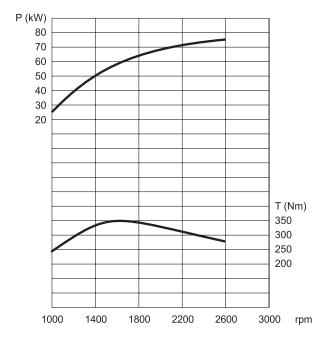
### Engine D 2011 L4 W



### Engine TD 2011 L4 W



### Engine TCD 2011 L4 W



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